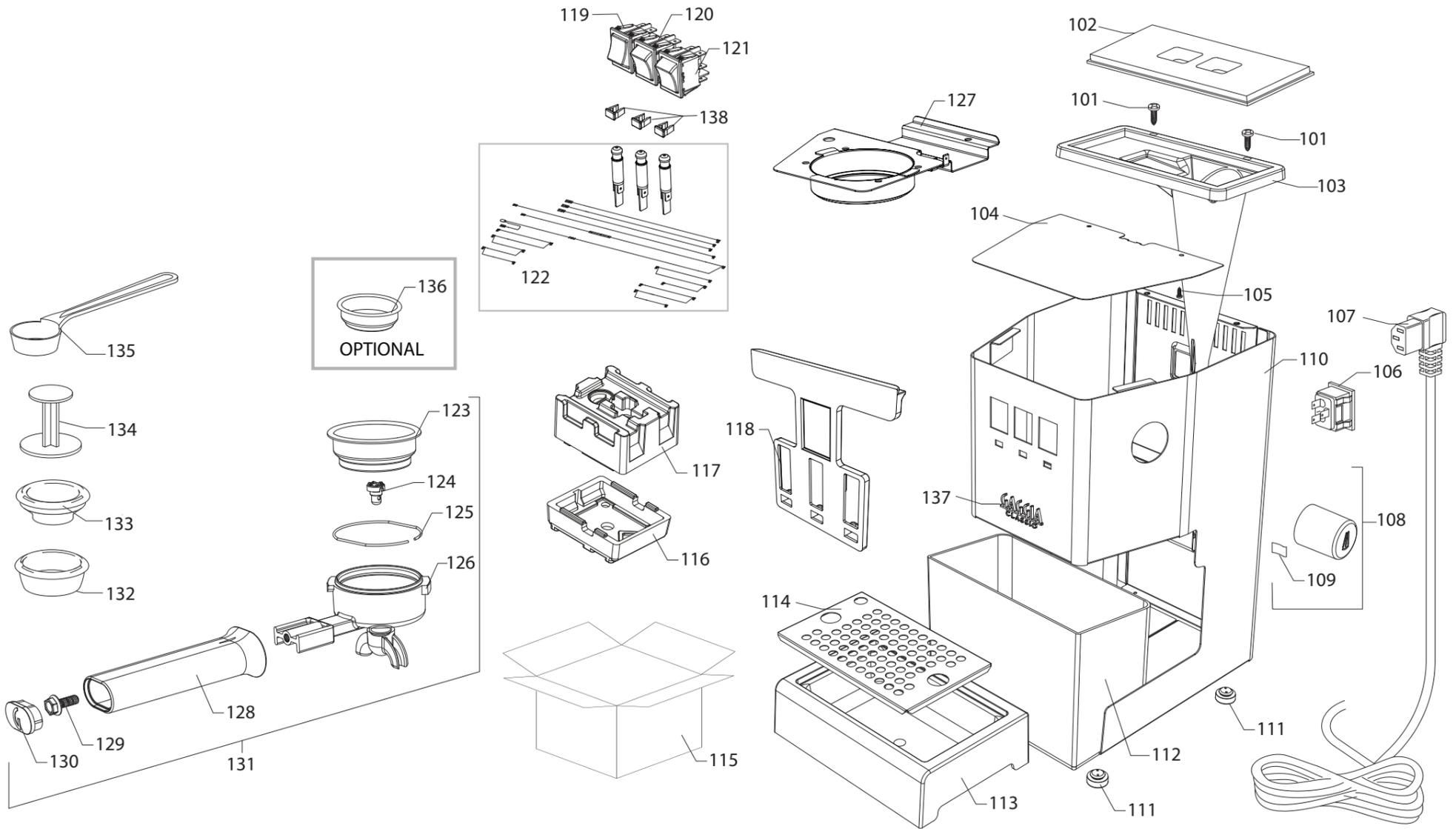




Exploded view : Gaggia Classic Evo and Energy Vibes Machine models

Gaggia Classic EVO				Gaggia Classic E24	
12NC	DESCRIPTION	TYPE	SIN	12NC	DESCRIPTION
688001000015	RI9380/41 JP GAG CLASSIC BLACK	RI9380/41	SIN035R		
688001000016	RI9380/42 JP GAG CLASSIC WHITE	RI9380/42	SIN035R		
886938040460	RI9380/40 GAG.NEW CLASSIC SS 100V JP	RI9380/40	SIN035R		
886938046540	RI9380/46 GAG.NEW CLASSIC SS 120V US	RI9380/46	SIN035R	886938046550	RI9380/46 US GAG CLASSIC E24 INOX
886938047540	RI9380/47 GAG NEW CLASSIC RED 120V US	RI9380/47	SIN035R	886938047550	RI9380/47 US GAG NEW CLASSIC E24 RED
886938048540	RI9380/48 GAG NEW CLASSIC WHI 120V US	RI9380/48	SIN035R	886938048550	RI9380/48 US GAG NEW CLASSIC E24 WHI
886938049540	RI9380/49 GAG NEW CLASSIC BLK 120V US	RI9380/49	SIN035R	886938049550	RI9380/49 US GAG NEW CLASSIC E24 BLK
886938050540	RI9380/50 GAG NEW CLASSIC BLU 120V US	RI9380/50	SIN035R	886938050550	RI9380/50 US GAG NEW CLASSIC E24 BLU
886938051540	RI9380/51 GAG NEW CLASSIC GREY 120V US	RI9380/51	SIN035R	886938051550	RI9380/51 US GAG NEW CLASSIC E24 GREY
886938053540	RI9380/53 GAG CLASSIC 2019 ORANGE 120V	RI9380/53	SIN035R	886938053550	RI9380/53 US GAG NEW CLASSIC E24 ORANGE
886938054540	RI9380/54 GAG.NEW CLASSIC GREEN (US)	RI9380/54	SIN035R	886938054550	RI9380/54 US GAG NEW CLASSIC E24 GREEN
886938055540	RI9380/55 GAG NEW CLASSIC YELLOW (US)	RI9380/55	SIN035R	886938055550	RI9380/55 US GAG NEW CLASSIC E24 YELLOW
886948111010	RI9481/11 GAG.ESPR.CLASSIC EVO INOX (SCH)	RI9481/11	SIN035UR	886948111020	RI9481/11 EU GAG.ESPR.CLASSIC E24 INOX
886948111150	RI9481/11 GAG.ESPR.CLASSIC EVO INOX (UK)	RI9481/11	SIN035UR	886948111160	RI9481/11 UK GAG.ESPR.CLASSIC E24 INOX
886948111530	RI9481/11 GAG.ESPR.CLASSIC EVO INOX (AU)	RI9481/11	SIN035UR	886948111540	RI9481/11-AU GAG.ESPR.CLASSIC E24 INOX
886948112010	RI9481/12 GAG.ESPR.CLASSIC EVO RED (SCH)	RI9481/12	SIN035UR	886948112020	RI9481/12 EU GAG.ESPR.CLASSIC E24 RED
886948113010	RI9481/13 GAG CLASSIC PRO EVO WHITE 230 (SCH)	RI9481/13	SIN035UR	886948113020	RI9481/13 EU GAG.ESPR.CLASSIC E24 WHITE
886948114010	RI9481/14 GAG CLASSIC PRO EVO BLACK 230 (SCH)	RI9481/14	SIN035UR	886948114020	RI9481/14 EU GAG.ESPR.CLASSIC E24 BLACK
886948115010	RI9481/15 GAG.ESPR.CLASSIC EVO BLUE (SCH)	RI9481/15	SIN035UR	886948115020	RI9481/15 EU GAG.ESPR.CLASSIC E24 BLUE
886948116010	RI9481/16 GAG.CLASSIC EVO GREY (SCH)	RI9481/16	SIN035UR	886948116020	RI9481/16 EU GAG.ESPR.CLASSIC E24 GREY
886948117010	RI9481/17 GAG.ESPR.CLASSIC EVO GREEN (SCH)	RI9481/17	SIN035UR	886948117020	RI9481/17 EU GAG.ESPR.CLASSIC E24 GREEN
886948118010	RI9481/18 GAG.ESPR.CLASSIC EVO YELLOW (SCH)	RI9481/18	SIN035UR	886948118020	RI9481/18 EU GAG.ESPR.CLASSIC E24 YELLOW
886948119010	RI9481/19 GAG.ESPR.CLASSIC EVO ORANGE (SCH)	RI9481/19	SIN035UR	886948119020	RI9481/19 EU GAG.ESPR.CLASSIC E24 ORANGE
		RI9481/06	SIN035R	886948111470	RI9481/06 KR GAG.ESPR.CLASSIC E24 INOX
		RI9481/14	SIN035R	688001005733	RI9481/14 KR GAG ESPR.CLASSIC E24 BLACK
		RI9481/13	SIN035R	688001005735	RI9481/13 KR GAG.ESPR.CLASSIC E24 WHITE
		RI9481/12	SIN035R	688001005734	RI9481/12 KR GAG.ESPR.CLASSIC E24 RED
		RI9481/16	SIN035R	688001005736	RI9481/16 KR GAG.ESPR.CLASSIC E24 GREY
		RI9481/15	SIN035R	688001005764	RI9481/15 KR GAG.ESPR.CLASSIC E24 BLU
		RI9481/17	SIN035R	688001006347	RI9481/17 KR GAG.ESPR.CLASSIC E24 GREEN
		RI9481/18	SIN035R	688001006346	RI9481/18 KR GAG.ESPR.CLASSIC E24 YELLOW
		RI9481/19	SIN035R	688001006348	RI9481/19 KR GAG.ESPR.CLASSIC E24 ORANGE



SIN035R - SIN035UR



POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
101	421946504681	SCREW TCB 3,5X9,5 DIN 7981 INOX A2		130	421944090761	CHROM. CAP KNOB FILTER HOLDER	
102	421946500141	LID NEW CLASSIC 2019		131	421946510601	SS FILTER HOLDER/KNOB ASSY	
103	421946500171	FUNNEL NEW CLASSIC 2019		132	996530059134	TWO CUPS FILTER 12/14 GRS.	
104	421944026211	TOP COVER V2 W/O HOLES		133	996530059133	1-CUP FILTER 5.5/6.5 GRS.	
105	996530054164	STAIN STEEL 2,9X6,5THREAD SCRE		134	996530063423	SEPARATOR	
106	996530007788	CUP SOCKET EN 60320 C 13	RI9481 ⚠	135	642001012774	TAMPER GAG. CLASSIC	E24 models
	996530072437	CUP SOCKET V3 EN 60320 C 13	RI9380 ⚠		996530063928	MEASURE	
107	996530025808	BLACK POWER CABLE SCHUKO L=1200MM	230V ⚠		421944086411	COFFEE SPOON OMN	E24 models
	996530025882	BLK POWER CABLE UK L=1200	UK ⚠	136	996530006133	PERFECT CREMA FILTER	
	996530025843	BLK POWER CABLE SJT3 USA UL L=1200	120V ⚠	137	NOT AVAILABLE	BLLENDE CLASSIC GAGGIA V2	
	996530009632	BLK POWER CABLE VCTF JAPPON L=1200	100V ⚠	138	421944091431	RED RECTANGULAR LENS CLASSIC V2	
	421946041742	BLK POWER CABLE AUSTRALIA V3 L=1200	AU ⚠				
	996530001089	BLK POWER CABLE KOREA L=1200	KR ⚠				
108	996530053249	STEAM KNOB ASSEMBLY					
109	996530054358	SS SPRING FOR KNOB TYMER					
110	NOT AVAILABLE	CASING					
111	996530052943	BLACK RUBBER FOOT					
112	996530053223	TRANSPARENT WATER TANK S/SCREEN					
113	421944088351	DRIP TRAY V2					
114	996530053226	GRID					
115	421946502571	DISPL.BOX FLEXO V4 GAG CLASSIC					
116	NOT AVAILABLE	PS-E LOWER INTERNAL PACKING CLASSIC					
117	NOT AVAILABLE	PS-E UPPER INTERNAL PACKING CLASSIC					
118	421944093041	COVER FIXING BRACKET V3					
119	421944090531	BLK ON-OFF BUTTON CLASSIC V2 LSB S/SCR.	230V ⚠				
	421944090521	BLK ON-OFF BUTTON CLASSIC V2 S/SCR.	100-120-220-AU ⚠				
120	421944090541	BLK COFF.BUTTON CLASSIC V2 S/SCR.	⚠				
121	421944090551	BLK STEAM BUTTON CLASSIC V2 S/SCR.	⚠				
122	642001024545	WIRING WITH SHEATH CLASSIC S.O.230V ASSY	230V ⚠				
	642001024546	WIRING WITH SHEATH CLASSIC 100-120V ASSY	100-120V ⚠				
	642001024547	WIRING WITH SHEATH CLASSIC 220-240V ASSY	KR-AU ⚠				
123	996530004004	PERFECT CREMA FILTER D.0,6 MM.					
124	996530036551	BLACK TWO WAY PIN					
125	996530047192	RETAINING - FILTER SPRING					
126	421946507071	SS FILTER HOLDER ASSY					
127	421946506391	SS C/PLATE N.CLASSIC ASSY					
128	996530037144	KNOB FILTER HOLDER					
129	996530063942	GALV.SPECIAL SCREW M6X16					

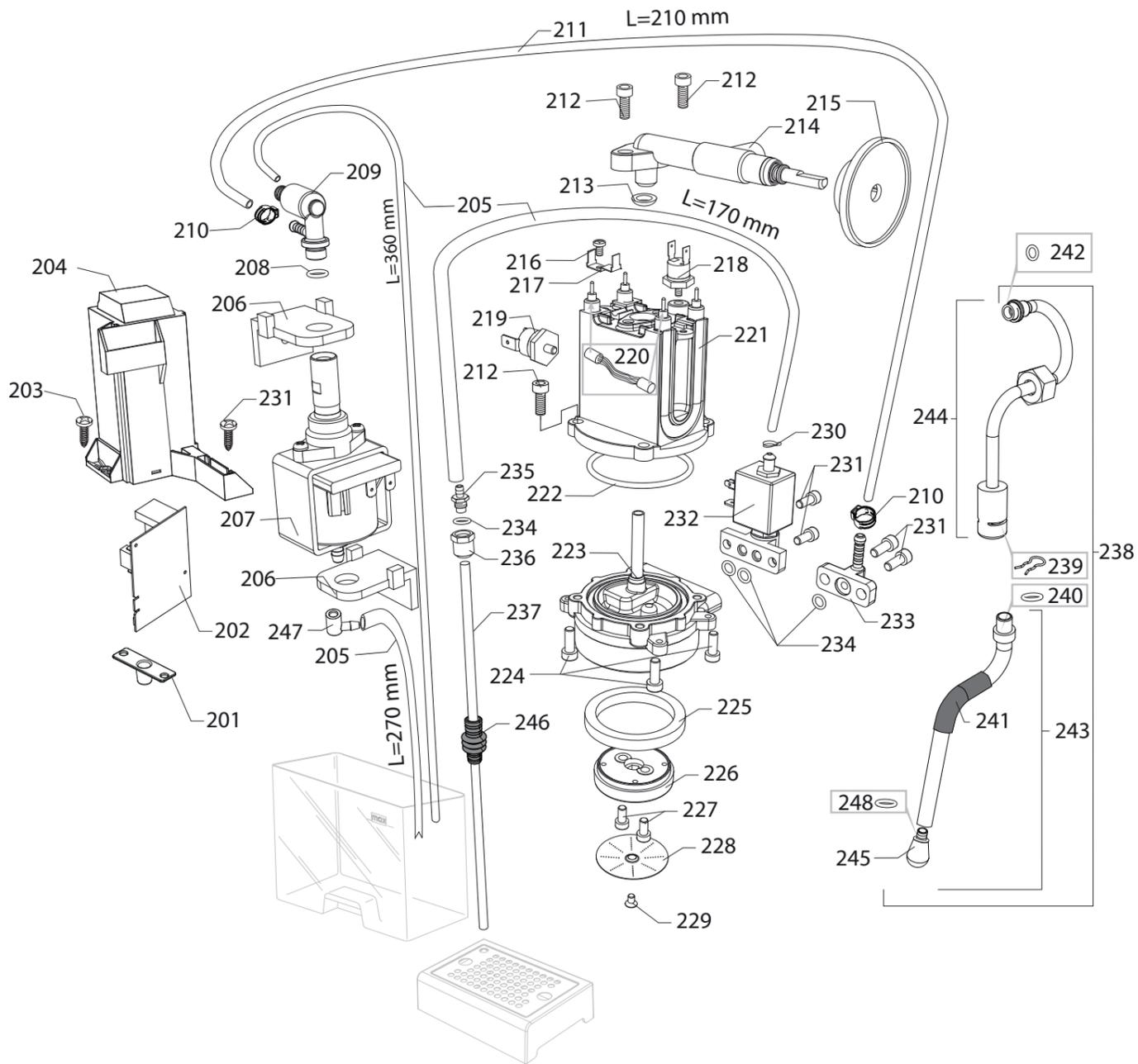
IMPORTANT REPAIR INSTRUCTIONS: Only use genuine Gaggia spare parts to replace critical components.

The warranty of your Gaggia product is void if you do not use genuine Gaggia spare parts to repair critical components of your appliance.

The critical components are indicated with a warning triangle ⚠ in the service exploded view and/or service manual.



GAGGIA CLASSIC EVO/ENERGY VIBES/E24



SIN035R - SIN035UR



POS	12NC	DESCRIPTION	NOTE	POS	12NC	DESCRIPTION	NOTE
201	421944026351	PUMP-CPU/PWR BOARD SUPP.CAP CLASSIC SO	230V-UK only	233	421944093241	BRASS 57 INLET CONNECTOR	
202	421941312261	CPU+SW ECO-SWITCH RELE 20MIN 230V ASSY	230V-UK only ⚠	234	996530063887	Gasket OR 2025	
203	996530054154	SELF-T.SCREWS 3.5X9.5 NICKEL-PLATED		235	996530053238	OUTLET FITTING - RUBBER	
204	421946507981	PU/CPU/PWR.SUPP.V2 CLASSIC		236	996530053239	NUT FOR OUTLET FITTING	
205	996530018281	TRANSP.SILICONE TUBE 5X9 65SH		237	996530053235	OUTLET TUBING	
206	996530017711	BLACK PUMP SUPPORT TYPE ULKA		238	421944090571	STEAM UPP /LOW TUBE ASSY.	
207	421941305991	ULKA PUMP EP5FMGW 230V-50HZ	RI9481 ⚠	239	996530002744	FORK SPRING FOR VALVE P0049	
	421944081531	ULKA PUMP EFP5/S 120V-60HZ	120V ⚠	240	996530013445	OR ORM 0080-20 IN SILICONE PTFE FDA	
	996530007749	ULKA PUMP EP5/S GW 100V-50/60HZ	100V ⚠	241	421944091401	RUBBER BURN BLOCKS 8X40	
	996530007782	ULKA PUMP EP5/S GW 220V-60HZ	220V ⚠	242	996530063888	OR 2018 IN VITON 70SH	
208	996530013471	O-RING 2031 TERMOIL		243	421944090582	AISI STEAM LOWER TUBE ASSY V2	
209	421944028581	L-F/BR.SAFETY VALVE 11 BAR ASSY.	⚠	244	421944088631	STEAM UPPER TUBE ASSY.	
	642001000692	L-F/BR.SAFE.VALVE 8 BAR ASSY	120V only ⚠	245	421944091411	2 HOLE STEAM SPRAYER	
210	996530007742	OETIKER CLAMP D EQUALS 9 5 15400022		246	421944093511	RUBBER BURN BLOCKS 6X32	
211	996530009505	PINK 5X8,9 SILICONE TUBE		247	996530017348	90° INLET CONNECTOR PUMP	
212	996530062189	6X16 GALV. SCREW		248	421946504621	OR D = 5x1,2 MM SILICONE FDA	
213	996530054245	O-RING 112 IN EPDM 70°SH					
214	642001009861	BRASS 57 TM4 FAUCET V2 ASSY					
215	996530052926	PROTECTION					
216	996530055023	SCREW M 4X5 GALV.W/KNURLED HEAD					
217	996530056298	BRACKET FOR THERMOFUSE					
218	421946504771	THERMOSTAT 145°C M4X0.7 PLASTIC CASE	RI9481 ⚠				
	996530054612	STEAM TEMPERATURE SWITCH	RI9380-220V ⚠				
219	421946504761	THERMOSTAT 107°C M4X0.7 PLASTIC CASE	RI9481 ⚠				
	996530054556	COFFEE TEMPERATURE SWITCH	RI9380 ⚠				
220	421946046321	CAB. 1 WIRE SILIC. GREY 70MM	RI9481 ⚠				
221	642001010420	B/BOILER 120/230V GAG CLASSIC ASSY	⚠				
	421944090881	ALUM. BOILER 100V ASSY	only Jap ⚠				
222	996530054246	O-RING 167 IN EPDM 70°SH					
223	421946510051	CW510L GROUP BODY + DIP TUBE TG					
224	996530062179	5X12 S.S. SCREW					
225	421946504641	FILTER HOLDER SILICONE GASKET					
226	642001018586	SS SHOWER HOLDER W/OR GAG PRO					
227	996530062187	6X12 S.S. SCREW					
228	996530054322	SHOWER					
229	996530054229	SCREW TSP M5X8 UNI 7688 DIN 965 INOX					
230	996530059832	TUBE-TIGHTENING CLAMP D=9.8/10.6					
231	996530062182	5X12 GALV. SCREW					
232	421944093701	BRASS 57 SOLENOID VALVE V2 230V 50HZ	230V-UK-AUKR ⚠				
	421944093711	BRASS 57 SOLENOID VALVE V2 120V 60HZ	120V ⚠				
	421946046651	3 WAY SOLENOID VALVE 100V 50-60HZ	Jap ⚠				



GAGGIA CLASSIC EVO/ENERGY VIBES/E24